

The MC/tl series is your material solution for applications requiring basic medical approvals such as ISO 10993-5. The compounds are available in translucent colors and can be colored in many different ways. The compounds are produced exclusively on a special medical unit.

### Processing Method

Injection Molding, Extrusion

### Color / RAL DESIGN

- Translucent

### Typical applications

- Seals
- Flexible Connections
- Mouthpieces
- Soft touch
- Valves

### Material advantages

- US DMF listed
- Adhesion to PP, PE
- Sterilizable (autoclave 134 °C,  $\beta$ -/ $\gamma$ -radiation 2x35 kGy, EtO)
- Optimized compression set
- Abrasion resistance
- Weldable (Ultrasonic)
- Free from animal ingredients
- KRAIBURG TPE Medical Service Package

### Regulations / Approvals

- VDI 2017
- ISO 10993-4 (Hemolysis)
- ISO 10993-5 (Cytotoxicity)
- ISO 10993-10 (Intracutaneous irritation)
- ISO10993-11 (Acute systemic toxicity)
- USP <88> (Biological Reactivity, Class VI)

Storage life after delivery is 24 month at storage conditions like in a dry place at temperatures from 15 to 30°C away from heat and flame, avoid storage in open sunlight. Avoid contact with oxides of nitrogen during storage.

For further information and individual custom solutions please contact our customer service.

**WALDKRAIBURG - GERMANY**  
KRAIBURG TPE GMBH & CO. KG  
info@kraiburg-tpe.com  
+49 8638 9810-0

**SELANGOR / KUALA LUMPUR - MALAYSIA**  
KRAIBURG TPE TECHNOLOGY (M) SDN.BHD.  
info-asia@kraiburg-tpe.com  
+60 3 9545 6393

**BUFORD, GA - UNITED STATES**  
KRAIBURG TPE CORPORATION  
info-america@kraiburg-tpe.com  
+1 678 584-5020

Disclaimer: The information provided in this documentation corresponds to our knowledge on the subject at the date of its publication and may be subject to revision as new knowledge and data becomes available. All values reported are typical values based on sample test results and are not a guarantee of performance. The responsibility to conduct testing to determine suitability of use for the particular process or end-use application remains with the customer.

Compound name	Color / RAL DESIGN	Hardness DIN ISO 7619-1 Shore A	Density DIN EN ISO 1183-1 g/cm <sup>3</sup>	Tensile Strength <sup>1</sup> DIN 53504/ISO 37 MPa	Elongation at Break <sup>1</sup> DIN 53504/ISO 37 %	Tear Resistance ISO 34-1 Methode B (b) (Graves) N/mm	CS 72 h/23 °C DIN ISO 815-1 Method A %	CS 24 h/70 °C DIN ISO 815-1 Method A %	CS 24 h/100 °C DIN ISO 815-1 Method A %
<b>TM3MED</b>	Translucent	27	0.880	6.5	750	10.0	15	28	47
<b>TM4MED</b>	Translucent	36	0.880	8.0	800	11.5	16	26	43
<b>TM5MED</b>	Translucent	46	0.880	10.0	850	14.5	19	32	46
<b>TM6MED</b>	Translucent	56	0.880	11.0	750	17.0	22	33	51
<b>TM7MED</b>	Translucent	68	0.890	13.0	800	23.5	30	38	55
<b>TM8MED</b>	Translucent	80	0.890	15.0	750	32.5	38	46	59
<b>TM9MED</b>	Translucent	89	0.890	16.0	650	46.0	40	54	69

<sup>1</sup>Deviating from ISO 37 standard test piece S2 is tested with a traverse speed of 200 mm/min.  
All values published in this data sheet are rounded average values.

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